

$$\text{glass height} = (\text{opening} + 44\text{mm}) / 2$$

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types


Rev	Description	Approved	
		By	Date
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential

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Title:
2 pane 6mm sashless servery in aluminium frames (top pane fixed - small box) with head adaptor & aluminium covers vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

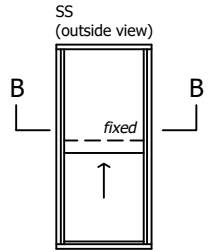
Sheet 1 of 8 Revision: G

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 FS A

N:\Corporate\TECHNICAL\Drawing Files\Aneeta product CAD drawings\VS\2P SERVERY\VS 2P6 FS A (G).dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING

glass width = opening - 100mm



aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

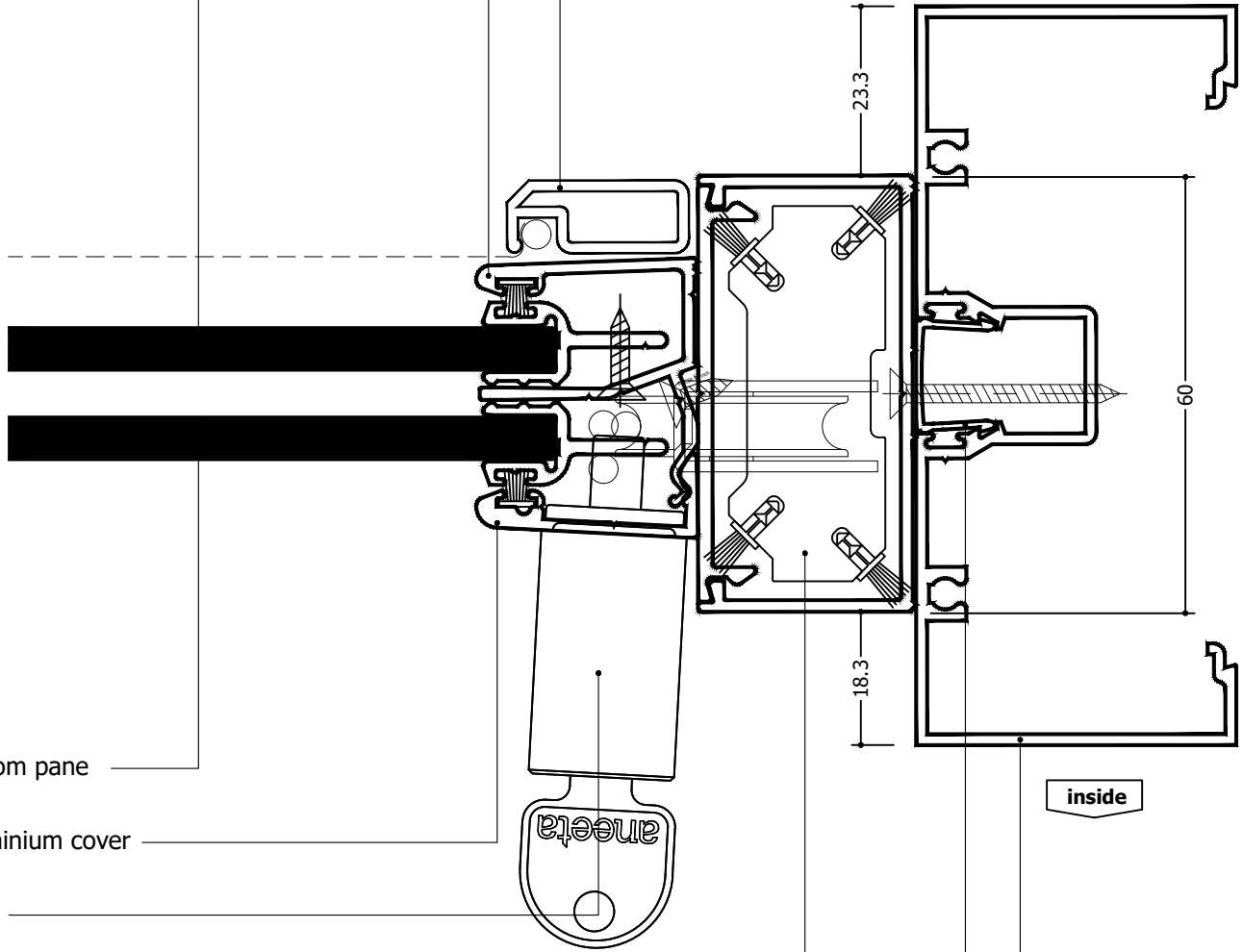
aluminium cover

lock

60 x 30mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)




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		By	Date
G	Updated with new template, deleted continuous handle	SE	Jan2024
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Title:
2 pane 6mm sashless servery in aluminium frames (top pane fixed - small box) with head adaptor & aluminium covers horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1@A4



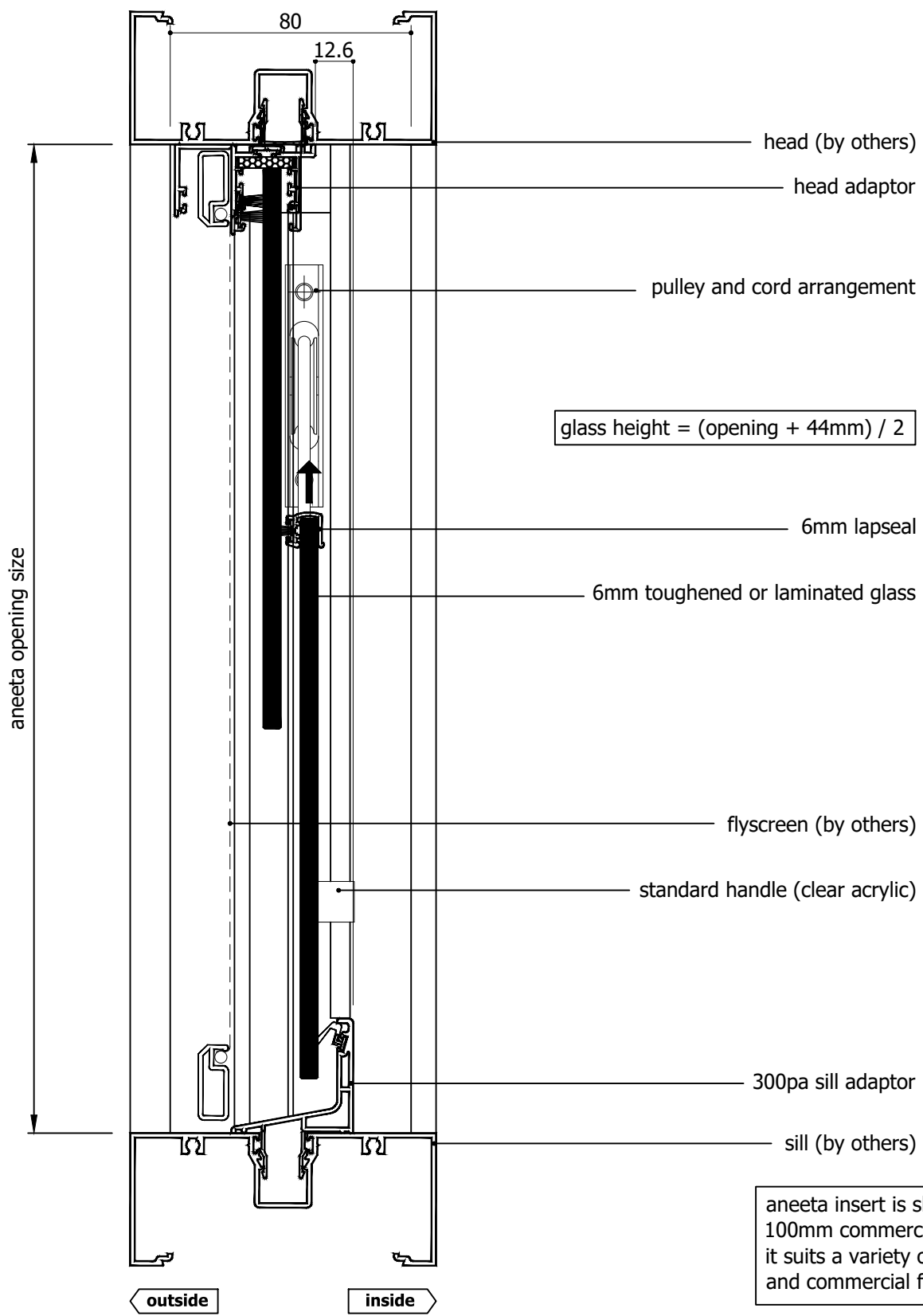
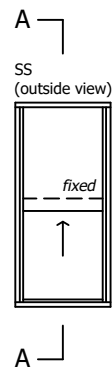
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 2 of 8 Revision: G

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: VS 2P6 FS A

N:\Corporate\TECHNICAL\Drawing Files\Aneeta product CAD drawings\VS 2P SERVERY\VS 2P6 FS A (G).dwg

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Title:
2 pane 6mm sashless servery in aluminium frames (top pane fixed - medium box) with head adaptor & aluminium covers vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4



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Sheet 3 of 8 Revision: G

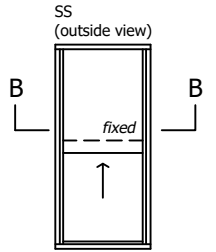
Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 FS A

N:\Corporate\TECHNICAL\Drawing Files\Aneeta product CAD drawings\VS\2P_SERVERY\VS 2P6 FS A (G).dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING

glass width = opening - 110mm

aneeta opening size



flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

aluminium cover

lock

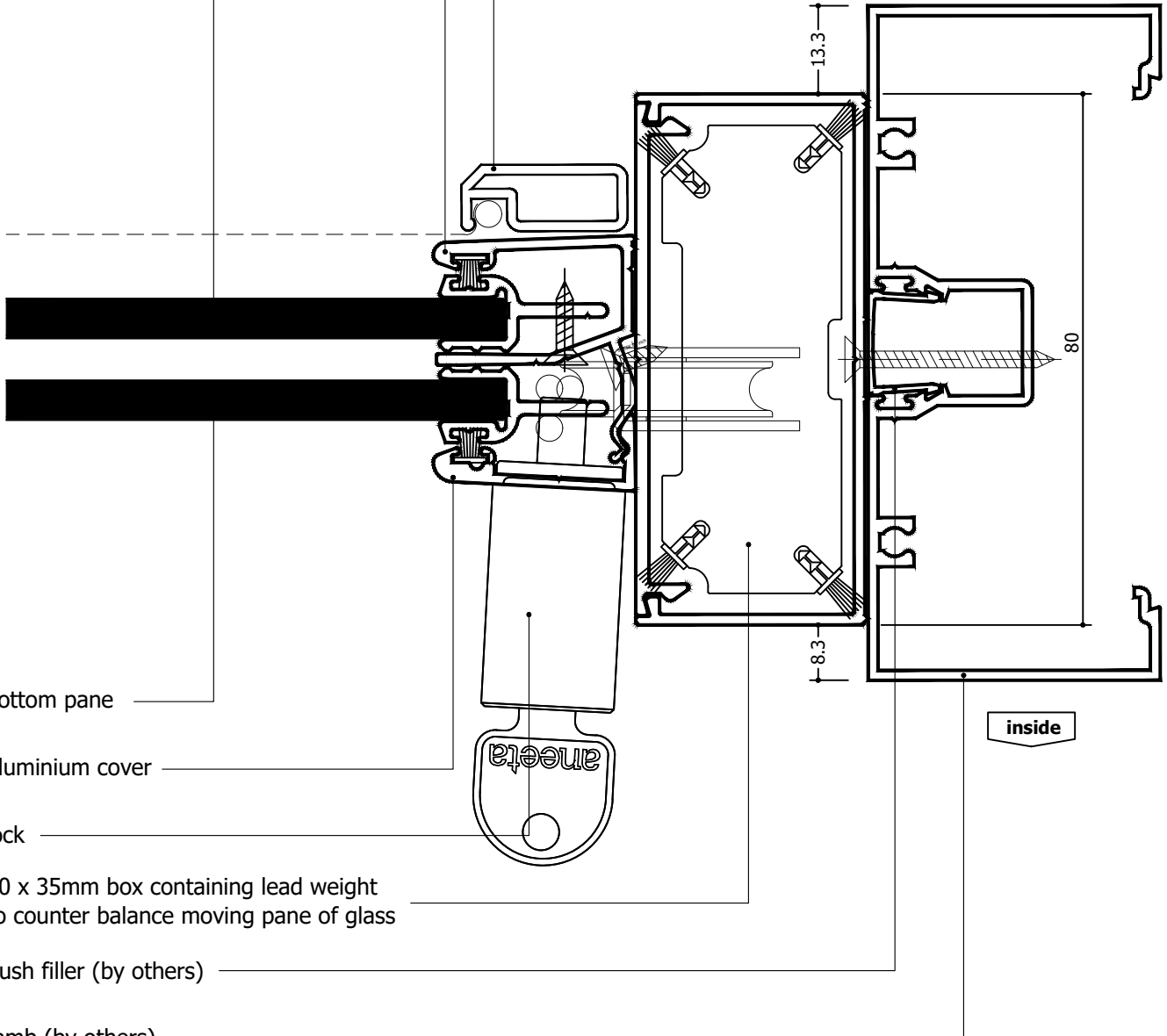
80 x 35mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

outside

inside




Rev	Description	Approved By	Date
G	Updated with new template, deleted continuous handle	SE	Jan2024
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Title:
2 pane 6mm sashless servery in aluminium frames (top pane fixed - medium box) with head adaptor & aluminium covers horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1@A4



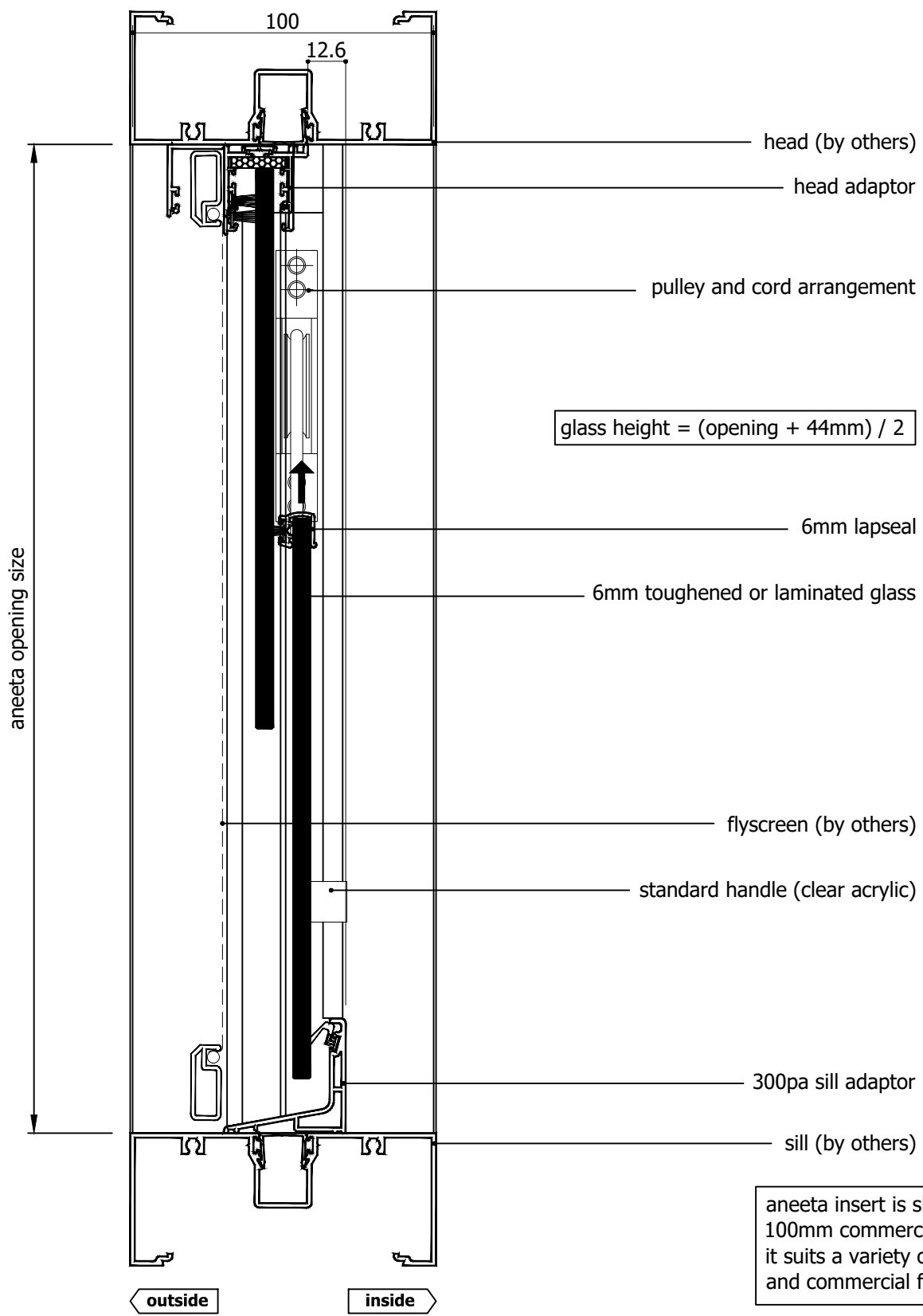
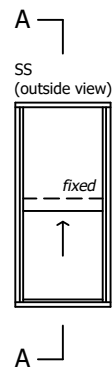
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 4 of 8 Revision: G

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: VS 2P6 FS A

N:\Corporate\TECHNICAL\Drawing Files\Aneeta product CAD drawings\VS\2P SERVERY\VS 2P6 FS A (G).dwg

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Title:
2 pane 6mm sashless servery in aluminium frames (top pane fixed - large box) with head adaptor & aluminium covers vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4

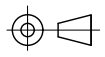
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Sheet 5 of 8 Revision: G

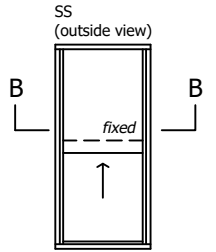
Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 FS A

N:\Corporate\TECHNICAL\Drawing Files\Aneeta product CAD drawings\VS\2P SERVERY\VS 2P6 FS A (G).dwg

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glass width = opening - 130mm



aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

aluminium cover

lock

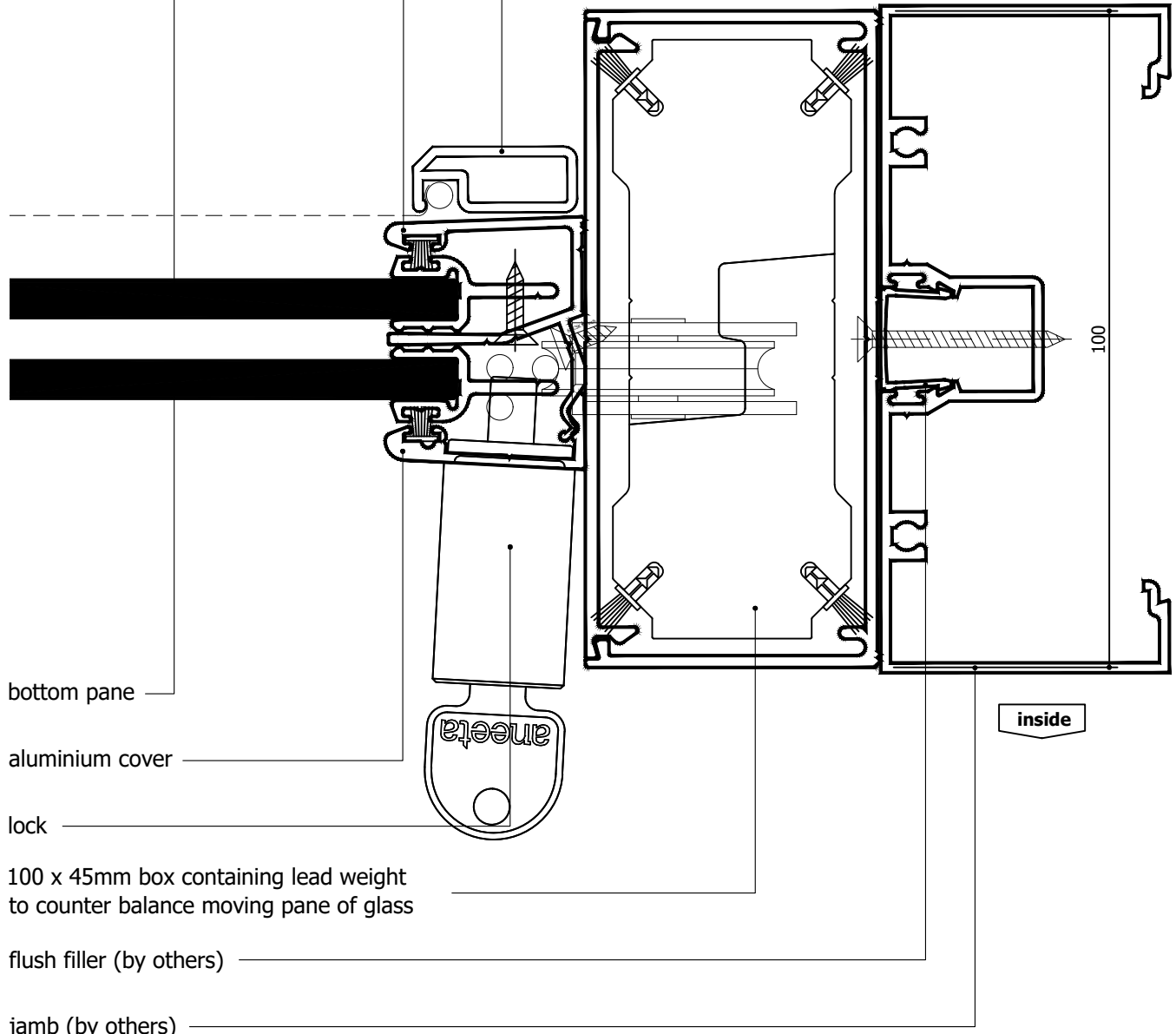
100 x 45mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

outside

inside




Rev	Description	Approved	
		By	Date
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Title:
2 pane 6mm sashless servery in aluminium frames (top pane fixed - large box) with head adaptor & aluminium covers horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1@A4



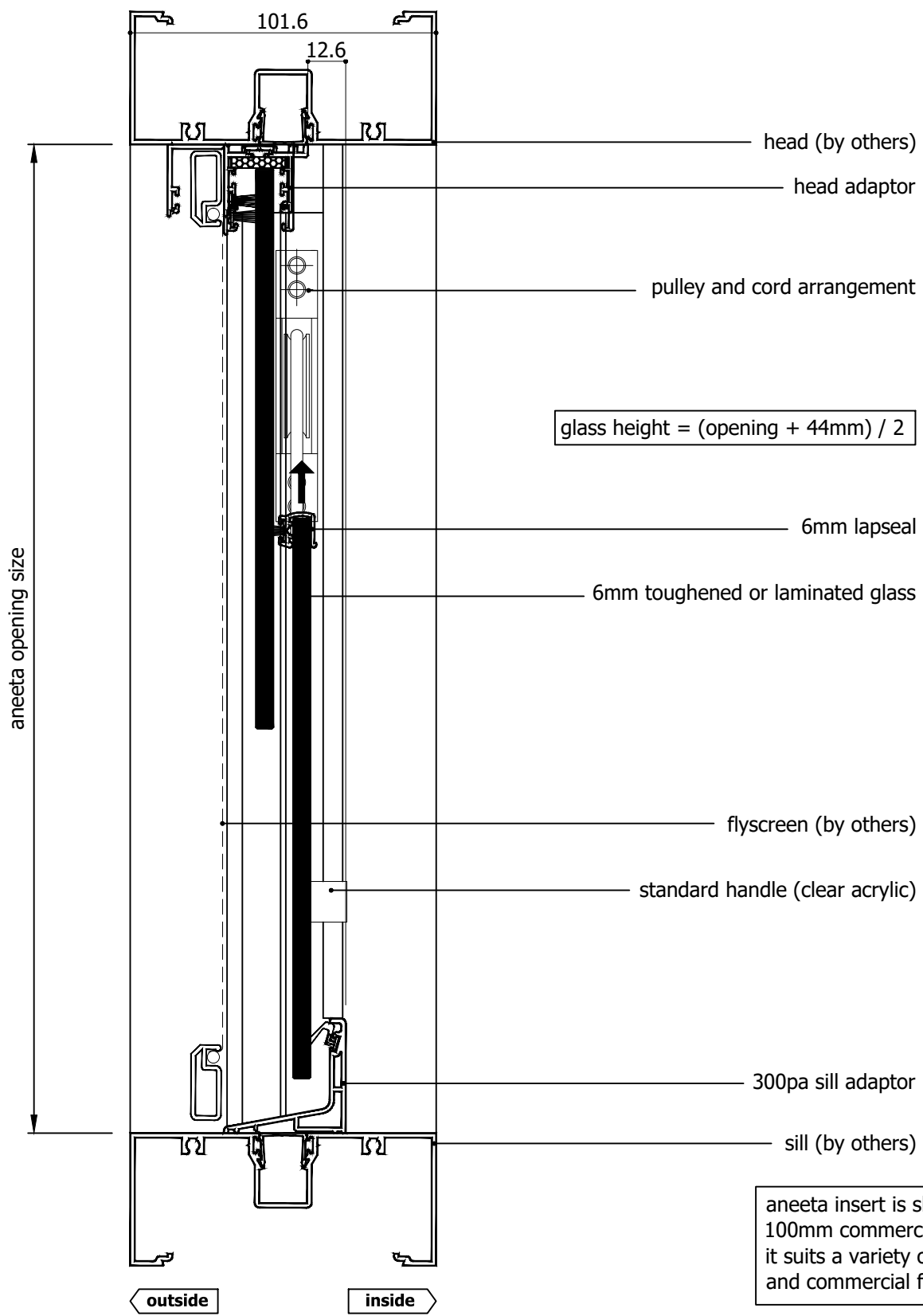
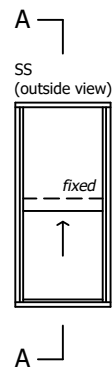
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 6 of 8 Revision: G

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: VS 2P6 FS A

N:\Corporate\TECHNICAL\Drawing Files\Aneeta product CAD drawings\VS 2P6 FS A (G).dwg

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$$\text{glass height} = (\text{opening} + 44\text{mm}) / 2$$


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Title:
2 pane 6mm sashless servery in aluminium frames (top pane fixed - extra large box) with head adaptor & aluminium covers vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4



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Sheet 7 of 8 Revision: G

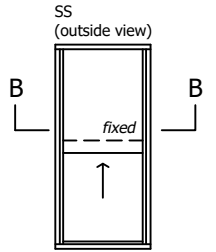
Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 FS A

N:\Corporate\TECHNICAL\Drawing Files\Aneeta product CAD drawings\VS\2P SERVERY\VS 2P6 FS A (G).dwg

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glass width = opening - 192mm

aneeta opening size



flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

aluminium cover

lock

101.6 x 76.2mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

outside

inside


101.6

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Title:
2 pane 6mm sashless servery in aluminium frames (top pane fixed - extra large box) with head adaptor & aluminium covers horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1@A4 Sheet 8 of 8



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Revision: G

Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: VS 2P6 FS A

N:\Corporate\TECHNICAL\Drawing Files\Aneeta product CAD drawings\VS\2P_SERVERY\VS 2P6 FS A (G).dwg

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